



Zhangjiagang City Lianjiang Machinery Co.,Ltd

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SCM20 吹膜机技术配置

SCM20 film blowing machine

设备概述(Description):

国家专利小型实验室吹膜机，适用于各种材材的粘合、色母料分散性能测、生产工艺参数优化、研究材料的吹膜成型性能、是科研、教学示范、生产企业实验室使用。

The national patent small laboratory blowing machine is suitable for the bonding of various materials ,the scientific institution, the college and the production factory lab, also can be used for small production.



一、设备说明(introduce)	
1、设品名称(Name)	实验室吹膜机(Laboratory film blowing machine)
2、设品型号(Model)	LJSCM20
4、吹膜厚度(Film thickness)	0.01-0.1mm (by the material)
5、设备外形尺寸(Size)	1500*580*1900mm
6、设备重量(Weight)	185KG(Net weight)
7、总功率(Power)	3.5KW
二、使用条件(Using condition)	
电 源(Electric resource)	220V, 单相, 50HZ(220V, 1PHASE, 50HZ)
塑料原料(Plastic raw materials)	PE



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吹膜宽度(blowing width)	80--120mm
生产线产量 (理论值) (Capacity)	200-1000g/h
三、生产线各设备和部件的详细规格(Main parts specification)	
1、SJ20/28 单螺杆挤出机(SJ20/28 single screw extruder)	
机筒螺杆直径(Screw diameter)	Φ20mm
机筒螺杆材料(Screw material)	38CrMoAlA
机筒加热方式(Barrel heating way)	电加热(Electric heating)
电机功率(Motor power)	1.1kw
调速方式(Speed adjusting)	变频调速(AC control)
螺杆转速(Speed)	10 ~ 60rpm
2、模具(Mold)	
吹膜型式(blow type)	口模向上(blow upward)
模具口径(mold diameter)	Φ30mm
模具结构(mold structure)	螺旋结构(spirane structure)
流道处理(Channel processing)	内外电镀(Internal and external electroplating)--抛光处理(polishing treatment)
加热方式(heating type)	电加热(electric heating)
3、吹膜机(blowing system)	
吹膜宽度 (blowing width)	80--120mm
牵引辊筒直径(Traction Roller diameter)	Φ 65mm
牵引辊筒长度(Traction Roller length)	200mm
牵引辊筒驱动(Traction Roller drive)	独立驱动 (independent drive)
收卷电机(winding motor)	变频电机 Frequency motor
收卷工位(winding station)	单工位(one station)
收卷方式 winding way	摩擦收卷 (friction wind-up)
四、价格 (Price)	FOB SHANGHAI 5500 USD

张家港市联江机械有限公司
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